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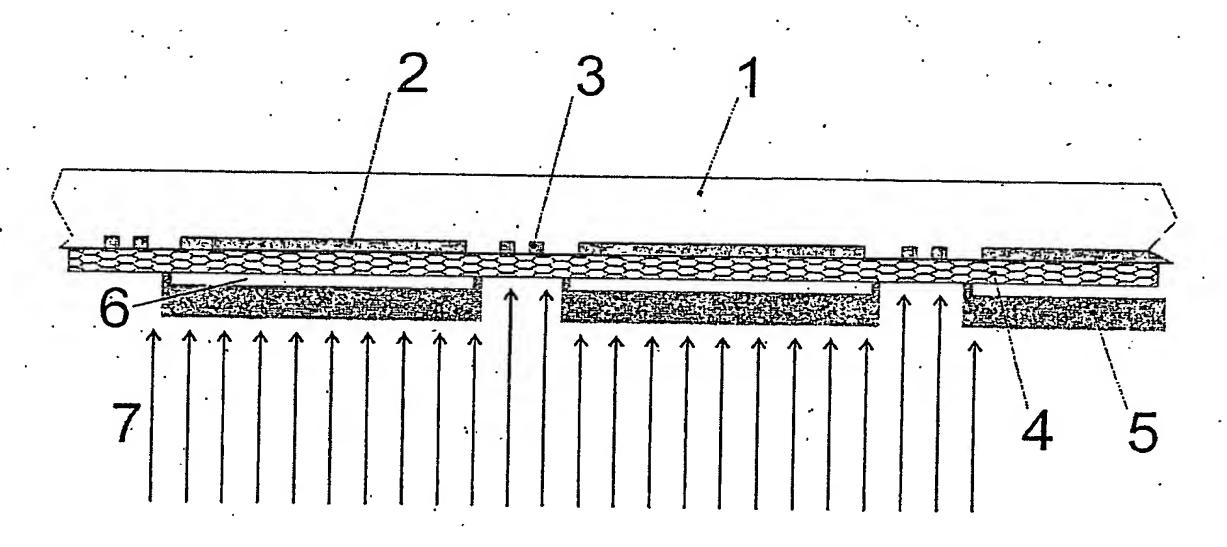
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### REMOVING A MATERIAL FROM A SUBSTRATE

### Background to the Invention

The present invention relates to a method of selectively removing a polymeric material from a substrate in order to leave the material on the substrate in a defined pattern only.

Any such method must not damage the bulk or interface of the polymeric material that is required. Thus, in general, photolithography cannot be used.

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A particular application of the method is in the formation of arrays of organic light emitting diode (OLED) pixels. Layers of polymeric material may be required in such pixels, for example, light emitting polymers themselves or layers of electrically conducting polymer forming part of an electrode. It is known to form the layers in a desired pattern by coating an entire area of the substrate with the polymeric material and then removing the material from those regions where it is not required. One known removal method is to use laser photoablation. However, a disadvantage of laser photoablation is that particles of removed material thrown up by the photoablation process tend to fall back on to the substrate at unwanted locations.

### Summary of the Invention

With the aim of alleviating these disadvantages, the present invention provides a method of removing a polymeric material from defined areas of a substrate comprising the steps of arranging a shadow mask to overlie the polymeric material other than in the defined areas, and applying a beam of ions to the defined areas through the mask.

In a particular embodiment of the invention, in order to prevent damage by the mask of particular areas of the polymeric material, at least one of the mask and the substrate has recesses in its surface facing the other of the mask and the substrate.

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The ions may be chemically reactive with the polymeric material to be etched in order to selectively etch the polymer and increase etch rate. The ions may be ions of a normally inert gas such as Argon.

The method may be carried out in a vacuum such that the removed polymeric material does not redeposit on the substrate. In particular, the pressure may be such that the mean free path of the ions is greater than or equivalent to the dimensions of the chamber in which the method is performed so that the process is collision free. For example, the pressure may be less than 5\*10-4mbar.

The polymeric material may comprise at least one polymeric layer of an array of organic light emitting diodes to be formed on the substrate. For example, the polymeric material to be removed may be that covering a bond pad region of the substrate.

Another embodiment of the inventive method comprises a method of removal of at least one organic light emitting diode pixel from an array of organic light emitting diode pixels. This is useful in circumstances in which a pixel is found to be faulty and requires replacement.

# Brief Description of the Drawing

In order that the invention may be more readily understood, the invention will now be described in more detail, by way of example only, with reference to the accompanying drawing, the single figure of which shows in schematic

section a substrate undergoing removal of polymeric material according to an embodiment of the invention.

## Detailed Description of a Particular Embodiment

The drawing shows a substrate 1, such as a silicon substrate defining active circuitry (not shown) for controlling an array of OLED pixels 2. Bond pads 3 are located between the arrays 2. A layer of polymeric material 4 has been coated over the entire substrate 1 and it is desired to remove the polymeric material from the region of the bond pads 3 but not from the arrays 2.

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A hard shadow mask 5 having openings corresponding to the regions of the bond pads 3 is placed on the substrate 1. In order to avoid scraping or gouging of the desired polymeric material 4 by the mask 5, the latter has recesses 6 so that it does not actually contact the polymeric material in the region of the arrays 2.

A beam 7 of Argon ions accelerated from a plasma in a chamber is then caused to impinge on the masked substrate 1. The beam can be spatially neutralised to reduce the static charging of the substrate by use of a neutralising beam of electrons emitted from a cathode. The spatially neutral ion beam removes the polymeric material in the regions of the bond pads 3 but not in the masked regions. The vacuum under which the process is operated is such that the unwanted removed polymeric material is deposited on the walls of the vacuum system. The vacuum system is typically under sufficiently reduced pressure such that there are no collisions between individual gas ions within the ion beam and as a consequence the etching effect of the beam is directional.

The invention could also be used in the repair of large scale OLED pixel arrays, i.e. those fabricated by ink-jet printing go the pixels. By aligning a

suitable mask, polymeric material could be removed from such arrays and replaced at an early stage in the fabrication of a product. Preferably, faulty pixels would be identified and repaired without activation ("lighting up") of the array.

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All forms of the verb "to comprise" used in this specification have the meaning "to consist of or include".

#### **CLAIMS**

1. A method of removing a polymeric material from defined areas of a substrate comprising the steps of arranging a shadow mask to overlie the polymeric material other than in the defined areas, and applying a beam of ions to the defined areas through the mask.

- 2. A method according to claim 1 or 2, wherein at least one of the mask and the substrate has recesses in its surface facing the other of the mask and the substrate.
  - 3. A method according to claim 1, 2 or 3, wherein the ions are chemically reactive with the polymeric material to be etched.
- 4. A method according to any preceding claim, wherein the ions are ions of a normally inert gas.
  - 5. A method according to claim 4, wherein the ions are Argon ions.
- 6. A method according to any preceding claim, wherein the step of applying the beam of ions is carried out in a chamber having dimensions, at a pressure at which the mean free path of the ions is greater than or equivalent to the chamber dimensions.
- A method according to any preceding claim wherein the step of applying the beam of ions is carried out at a pressure less than 5\*10-4mbar.
- 8. A method according to any preceding claim, wherein the polymeric material is formed from a polymeric layer of an array of organic light 30 emitting diodes on the substrate.

- 9. A method according to claim 8, wherein the polymeric material to be removed covers a bond pad region of the substrate.
- 10. A method according to claim 8, comprising removal of polymeric material from at least one organic light emitting diode pixel of the array of organic light emitting diode pixels.